



UNILON SCREEN INKS 10-00 SERIES

TIL NO: 302

PROPERTIES

Vinyl based, fast drying ink of matt finish with outstanding covering power, primarily intended for outdoors and nameplates applications.

- Good screen stability during printing and breaks.
- Easy printability and fine details on reverse printing
- Resistant to alcohol.
- Resistance to welding processes of PVC
- Good light fastness (7-8 blue wool scale) and weather ability for outdoor use.

APPLICATIONS

Screen-printing of all types of flexible and rigid PVC, imitation leathers and kristall. PVC sheets to be thermoformed. It is also suitable for other substrates such as methacrylate, ABS, Polycarbonate, treated polyester and spray coated polystyrene cabinets.

SCREENS

Stencils must be solvent resistant. For fine details use 120 threads/cm fabrics, while 77 threads/cm fabrics are recommended for large areas or where higher opacity is demanded. For screen wash-up, use Screenwash 909 or 10-T100.

THINNING

- Fast Reducer: 10-T102
- Normal Reducer: 10-T104

Thinning ratio varies depending on printing and drying conditions from 10 to 20% maximum.

PRINTING

Prior to use ink must be thoroughly stirred and thinned according to printing parameters. Printing should be off contact with well-sharpened polyurethane squeegee of average shore hardness of 70-75 shore. Soon after use clean the screen and other equipments with proper solvents.

DRYING

The ink dries rapidly by evaporation of solvents. The tack free time at room temperature is approximately 20 minutes. In jet dryers at temperature of 40 - 500 C, drying time is considerably reduced to 20 - 30 seconds.

PRODUCT RANGE

The standard basic shades are in the SSI screen ink colour guide.

- Trichromatic colours for process colour printing.
- 10-185 Extender mediums to reduce unit cost of the ink.
- 10-186 Gel mediums to lower shade intensity without affecting ink original physical properties.
- 10-195 Transparent mediums to modify the properties of pigmented ink or as an overprint varnish.
- 10-D100 Base mediums for the preparation of metallic ink.



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The basic ink shades are:

| Code no | Colours |
|-----------|-----------------|
| 10-P100 | Primrose Yellow |
| 10-Y100 | Golden Yellow |
| 10-Y114 | N.T. Yellow |
| 10-S100 | Scarlet |
| 10-S123 | N.T. Orange |
| 10-R100 | Red |
| 10-M100 | Magenta |
| 10-V100 | Violet |
| 10-B100 | Blue |
| 10-G100 | Green |
| 10-W100 | White |
| 10-K100 | Black |
| 10-K100/E | Special Black |
| 10-U20918 | DB Black |

PRECAUTIONS FOR USE AND STORAGE

This material is not hazardous when used with a reasonable standard of hygiene and safe working practice. However, as with all chemicals, skin contact should be avoided and any contamination must be washed with plenty of water. In case of eye contamination, irrigate with plenty of water and seek medical advice. Store product in a cool place and shelf life is about 12 months at 25 degrees C.

WARNING

This information is given in good faith, but without any guarantee as the printing conditions of our inks are beyond our control. In the event of complaints, the ink supplier may replace free of charge the unused ink, declining any other responsibilities.